

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>24280</b>
<b>Description: 350 Skidtube Web</b>	<b>Part Number:</b>	<b>D2739</b>
<b>Drawing: D2739 Rev B</b>	<b>Qty:</b>	<b>4</b>
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller RF 03.05.12 <del>DWG NOT REQUIRED</del>	RF	05.09.14	4
2	LG	<b>Pick:</b> Qty Part Number Description Batch 1 D2600-5 Web B12433	PM	05-9-26	4
3	LG	Cut D2600-5 to length as per Dwg D2739.	PM	05-9-26	4
4	LG	Drill pilot holes in web using drilling Jig DT8162 as per Dwg D2739	PM	05-9-26	4
5	LG	Use uni-bit to open holes to finish size as per Dwg D2739.	PM	05-9-26	4
6	LG	Bevel Fwd ends (1" max) of extrusion and Deburr holes and ends.	PM	05-9-26	4
7	FP	Acid Etch and Alodine per QSI 005 4.1	PM	05-9-26	4
8	LG	Use a red or black lead-free paint pen to write the part number and batch number in the middle of each web.			
9	QC5	Inspect for completeness on the W/O		05-09-27	4
10	LG	Identify and Stock using a lead free paint pen	PM	05-9-27	4
11	AC	Cost / part 18.52	SUR	05-09-29	4
12	DC	Close W/O 25.64 Inspect Level 21	RF	05/09/28	4

Rev	Date	Change	Revised By	Approved
A	98.09.09	New Issue	DS/CP	
B	99.01.04	Drawing to Rev. B	DM	
C	02.11.28	Reformat	KJ / RF RF	

**RELEASED**  
02/11/29 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
0509-26	5	One scrap. hole oversized to .675" should be .750"	<i>[Signature]</i> 0509-26	Scrap & replace	<i>[Signature]</i> 05-9-26	<i>[Signature]</i> 0509-26	<i>[Signature]</i> 0509-26	<i>[Signature]</i> 0509-26

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: *[Signature]* Date: 05/09/28

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Sep 13, 2005  
03:34 pm

Work Order No : 0024280  
Project Name : D2739  
Project For : WK540  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2739  
Description : 350 I Beam  
Manufactured : Yes  
Amount Req'd : 4  
Amount Done : 0  
Start Date : 09-13-05  
Est Finish Date : 10-05-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Mark Up : 0.000%  
Actual Mark Up : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00